

MACHINERY LIST

Machining Devices

Milling Machines

Brand	Model	Capacity (in mm)
DMG	DMF260	X 2600 / Y 1100 / Z 900 5th axis : Integrated table Ø1050 & Swivel head (axis B) - Power : 52 kW
CME	BF400	X 2500 / Y 1200 / Z 1500 4th axis Ø 600 Automatic head (axis C and axis D indexable 1°) - Power : 23 KW
MAZAK	VTC-200B	X 900 / Y 500 / Z 500 Power : 11 KW
MAXIMART	Q-15	X 1520 / Y 800 / Z 700 Power : 20 KW



Turning Machines

Brand	Model	Capacity (in mm)
SCHIESS	12 DS	Ø 1000 x 600 (Type : Vertical)
DOOSAN	PUMA VT900	Ø 900 x 850 (Type : Vertical)
GEMINIS	CNC 5 plus	Ø 800 x 3000
DEAWOO	PUMA 700M	Ø 800 x 2000
URSUS	plus 300	Ø 400 x 2000
DEAWOO	PUMA 400	Ø 400 x 1500
DEAWOO	PUMA 400L	Ø 400 x 2500



EDM Electrical Discharge Cutting Machine

Brand	Model	Capacity (in mm)
ONA	RE 400	600 x 300 x 400

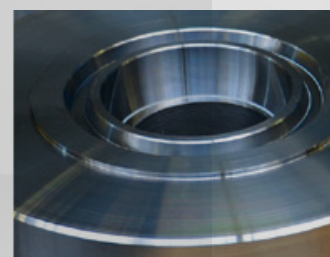
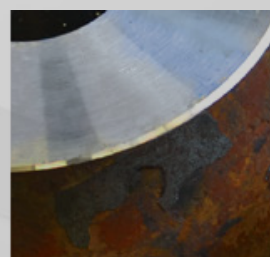
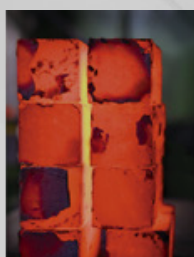
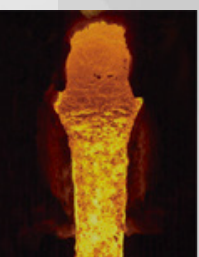


Saw

Brand	Model	Capacity (in mm)
KASTO	HBA	Horizontal Saw Max Height : 720mm
PEHAKA	HS 540	Horizontal Saw Max Height : 540mm

Welding Post

Brand	Model	Capacity (in mm)
TIG MIGATRONIC	BDH 320	maximum 320 A DC



Pressure testing facilities

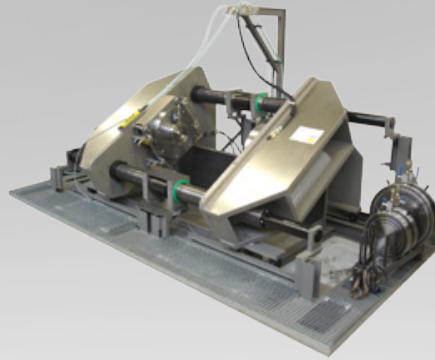
Test capacities :

- Hydraulic up to 1100 bars
- Pneumatic up to 6 bars
- High Pressure Gas up to 700 bars
- Cryogenic : from ambient to -196°C
- Low fugitive emission test

Test Equipment :

■ Press :

- 15 T (2" 600# → 4" 300#)
- 50 T (6" 600# → 10" 300#)
- 200 T (4" 2500# → 10" 900#)
- 600 T (8" 2500# → 24" 600#)



■ Bunker for gas testing for safety purposes



■ Cryogenic tanks

- 2100 x 1000 x 1300
suitable for a 20" 900# or a 12" 2500# Trunnion Mounted Ball Valve
- 1100 x 600 x 600
suitable for smaller valve
(for example : 8" 600# Trunnion Mounted Ball Valve)



■ Pressure test of any special component, or assembly, with caps, blind flanges or specifically designed plugs.



Leak measurement devices :

- Sniffer
- Flow meter
- Bubble counter

Other :

Data recording device